

Initial  
Received/Costing  
Date  
Production/Admin:

*12/3/20*

Location

Initials of receiver (if shipment OK) Level 12

Part Number	Description	Quantity	Ordered	Received	Returned	Short	Comments

Discrepancies

Packing Slip:	Yes	No	Cash	Cr
Invoice:	Yes	No	Cr	
Receipt:	Yes	No		
Warranty Attached:	Yes	No		
Release Note Attached:	Yes	No		
QC6 Inspection Complete:	Yes	No		
Shipment Complete:	Yes	No		
Work Order:	Yes	No		
QC6 Inspection:	Yes	No		

*12/3/20*

Date/P/O: *12/3/20*  
 Batch No: *MJ21120*  
*16519*

Supplier: *WHA Group*Date: *12/3/20*

## Receiving Report





Customers ::

No. of Edls/Pieces

1 / 0

Total Weight .....

479

Order#	Description	Number	Quantity	Shipped	Back ordered
01	STAINLESS STEEL WELDED TUBE	W-TUBE 304L 3/4 X .049 A269/249	STW .750 .049 304L	HT# : 949534	Cust. Part# : M304TR0 .750W .049
02	STAINLESS STEEL TUBE A554	304 ORN. TUBE 3/4" X 3/4"X .065 A554	STO .750 .065 304APC	HT# : 949536	Tariff Number: 7306.40.90.10
03	ALUMINUM SMIS TUBE	ATS .625 .049 D6061	HT# : 9KV3	Total .....	Cust. Part# : M304TS0 .750W .065
					Tariff Number: 7608.20.00.90
					Cust. Part# : M6061T6T0 .625W .049
					HT# ..... : F00010801
					Total .....
					48/FT
					48/FT

SHIP VIA  
YOUR ORDER NO.  
PO16519

F.O.B.  
SALESPERSON  
BOUCHERVILLE

F.O.B.  
DUULIE

122212

HAWKESBURY ON CANADA

1K7

DART AEROSPACE LTD  
1270 ABERDEEN STREETDART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY ON CANADA

1K7

SHIPPED TO:

PAGE : 1  
order : 1114604  
Date : 03/23/2012

PACKING SLIP

290 Chemin du Tremblay  
Boucherville QG CAN J4B 5X9  
TEL: 514/327-9153  
FAX: 450/641-4357

Marmon/Keystone Canada Inc.

ACIER SPECIALISÉS



SOLD TO:

No. of Boxes/Pieces

1 / 0

Total weight.....

479

Order#	Description	Number	Quantity	Pieces	Shipped	Back Order#
01	STAINLESS STEEL WELDED TUBE	304 ORN. TUBE 3/4" X 3/4" X .065 A554	STW .750 .750 .065 304RC	HT# : 836012 HT# : 94534 HT# : 94536 HT# : 30012	15 8 2 1500/FT 1600/FT 40/FT 300/FT	Cust. part# : M304TR0.750W.049 Part# : 7306.40.90.10 Part# : 7306.40.90.10 Cust. part# : M304TR0.750W.049
02	STAINLESS STEEL TUBE A554	304 ORN. TUBE 3/4" X 3/4" X .065 A554	STW .750 .750 .065 304RC	HT# : 94534 HT# : 94536 HT# : 30012	15 8 2 1500/FT 1600/FT 40/FT 300/FT	Cust. part# : M304TR0.750W.049 Part# : 7306.40.90.10 Part# : 7306.40.90.10 Cust. part# : M304TR0.750W.049
03	ALUMINUM MLS TUBE	ATS .625 .049 D6061	HT# : 300120801 HT# : 600120801 HT# : 600120801	4 4 4	48/FT 48/FT 48/FT	Cust. part# : M6061T6T0.625W.049 Part# : 7608.20.00.90 Part# : 7608.20.00.90

HAWKESBURY ON CAN K6A 1K7

1K7

1270

ABERDEEN STREET

DART AEROSPACE LTD

1270 ABERDEEN STREET

707

SHIP TO:

SOLD TO:

PAGE #: 1  
Order #: 1114604  
Date #: 03/23/2012

PACKING SLIP

290 Chemin du Tremblay  
Boucherville QG CAN J4B 5X9  
TEL. 514/527-9153  
FAX. 450/641-4357

ACIERS SPECIALISÉS

Marmon/Keystone Canada Inc.

SOLD TO:

Order #: 1114604

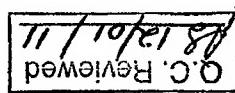
Date #: 03/23/2012

PAGE #: 1

Order #: 1114604

Date #: 03/23/2012

Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)  
 190 Frodsham Drive, Waterloo, Ontario, N2V 2A2



Metalurgical Lab Technician  
 Rob Kaminski

*Bob Kaminski*

Date: 11/29/2011

Mercury has not been used as an alloying material nor is it present in our processing methods.

HARDNESS	P.S.I.	TENSILE STRENGTH	YIELD STRENGTH	ELONGATION %	49390	85 HRS
				47.29	97530	

### MECHANICAL PROPERTIES:

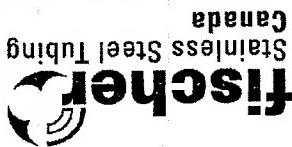
Cu	Ti	Al	N	Co	Cr	Mo	Ni	N/R	N/R	0.0520	N/R	N/R	N/R
0.0530	1.6770	0.0300	0.0010	0.4040	18.1970	N/R	8.0960						

### CHEMICAL ANALYSIS (%):

HEAT NO.: 9KV3 COIL NO.: 059KV3 A

Type: 304 Size: 0.750" x 0.750" x 0.065" x 240.000"  
 Finish: As Welded Your P.O. #: MX3129 Item Code: STO.750.750.065  
 With specifications outlined in ASTM A554-03/EN 10204 3.1.  
 We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance

### CERTIFICATE OF COMPLIANCE



## RathGibson Janesville LLC

2605 FOSTER AVENUE  
JANESVILLE, WISCONSIN 53547-0389 U.S.A.  
PHONE 608-754-2222, FAX 608-754-0889

## CERTIFIED REPORTS OF TESTS

Page 1 of 1

Notified Body TUV Rheinland NA, ISO 9001:2008 Cert. No. 74 100 2835 (DAR), 74 300 2835 (ANAB),  
PEI 01 202 USA/QC-02 05/1, AD-WO 01 202 USA/JA-06 84/3

CUSTOMER ORDER #	C-249008/1	SOLD TO MARMON/KEYSTONE CANADA INC	SHIP TO STEELCARE
PURCHASE ORDER #	MN2715	1200 HERITAGE RD	400 LONGWOOD RD
CERTIFICATION DATE	1/21/2012 10:24:32AM	BURLINGTON, ONTARIO, L7L 4X9	PLANT 6
SHIP VIA	RG TRANSPORT	CANADA	HAMILTON, ONTARIO, L8P 4Z3

CANADA

DESCRIPTION	0.750" X 0.049" AVG TP304/TP304L ASME/ASTM SA249/A249/A269/A554
PRODUCT TYPE	WELDED TUBE, BEAD REDUCED, BRIGHT SOLUTION ANNEALED
HEAT TREATMENT	1900F (1040C) MIN, QUENCHED IN INERT GAS ATM
REVISION DATE	ASME SA249-E10, ASTM A249-10a, A269-10, A554-10

MADE IN USA

### CHEMICAL ANALYSIS (WT%)

Heat #	C	Mn	P	S	Si	Cr	Ni	Mo	Cu	Co	N
836012	0.015	1.55	0.031	0.0090	0.41	18.3	8.10	0.41	0.49	0.16	0.07

### MECHANICAL TEST(S)

YIELD STRENGTH (0.2% OFFSET)	TENSILE STRENGTH	ELONGATION (% IN 2")	HARDNESS
60000 PSI (414 MPa)	97000 PSI (669 MPa)	57	HRB 88
61700 PSI (425 MPa)	96000 PSI (662 MPa)	53	HRB 88
FLANGE TEST - PASS	REVERSE BEND - PASS	REVERSE FLATTENING - PASS	DIMENSIONS - PASS
FLATTENING TEST - PASS	FLARE TEST - PASS	EDDY CURRENT - PASS	

### ADDITIONAL TEST(S)

N/A

POSITIVE MATERIAL ID  
OK (ASTM E1476)

Cert ID: 292417-2012-1-21  
MTR8-01 Rev. 7 Rev. Date 05/11/2010

Michael Aston, Quality Assurance Manager, CQE, MR

*Peggy Truesdale*  
Peggy Truesdale, MILL CERTIFICATION

**Q.C. Reviewed**  
*180206/12*

DISCLAIMER: Please note - This consignment was turned over to certifier in first class condition, being correctly packed, at which time our responsibility for loss or damage in shipment ceased. For your protection please ensure shipment air & air freight. If any shortages or damage is discovered, have full description made by transportation agent or weight before signing.

MSDS - Material Safety Data Sheets for this product have been supplied to you. Purchasing Department and can also be downloaded from [www.rathgibson.com](http://www.rathgibson.com). CAUTION: Handling, use, storage, disposal, recycling, and/or disposal of this product may cause long delays. See Material Safety Data Sheet for additional information.

SHALL NOT REPRODUCE - This certificate of test results shall not be reproduced, except in full without express written approval of RathGibson Janesville LLC.



RathGibson Janesville LLC  
2505 FOSTER AVENUE  
JANESVILLE, WISCONSIN 53547-0389 U.S.A.  
PHONE 608-754-2222, FAX 608-754-0889

## CERTIFIED REPORTS OF TESTS

per EN 10204:3.1

Notified Body TÜV Rheinland NA, ISO 9001:2008 Cert. No. 74 100 2835 [DAR], 74 300 2835 [ANAB],  
PED 01/202 USA/QC/02 0581, AD-WO 01/202 USA/A-06 8473

CUSTOMER ORDER #	C246776/2									
PURCHASE ORDER #	BN2541									
CERTIFICATION DATE	9/26/2011 4:04:36PM									
SHIP VIA	CUST P/U									
DESCRIPTION	0.750" X 0.049" AVG TP304L ASME/ASTM SA249/A269/A554									
PRODUCT TYPE	WELDED TUBE, BEAD REDUCED, BRIGHT SOLUTION ANNEALED									
HEAT TREATMENT	1090F (1040°C) MIN, QUENCHED IN INFECT GAS ATM									
REVISION DATE	ASME SA249-E10, ASTM A249-10a, A269-10, A554-10									
SOLD TO	MARIMON/KEYSTONE CANADA INC 1200 HERITAGE RD BURLINGTON, ONTARIO, L7L 4X9 CANADA									
SHIP TO	STEELCARE 400 LONGWOOD RD PLANT 6 HAMILTON, ONTARIO, L8P 4Z3 CANADA									
ITEM NUMBER	JT0750044S30403300020									
QUANTITY	1,000 FT									
NUMBER OF PIECES	50									
MELT ORIGIN	USA									
MELT PRACTICE	EAM / AOD									
MADE IN USA										

### CHEMICAL ANALYSIS (WT%)

Heat #	C	Mn	P	S	Si	Cr	Ni	Mo	Cu	Co	N
940534	0.017	1.65	0.031	0.0100	0.50	18.1	8.10	0.38	0.59	0.20	0.06

### MECHANICAL TEST(S)

YIELD STRENGTH (0.2% OFFSET)	TENSILE STRENGTH	ELONGATION (% IN 2")	HARDNESS
61300 PSI (423 MPa)	98000 PSI (676 MPa)	59	HRB 84
61800 PSI (428 MPa)	97000 PSI (669 MPa)	55	HRB 84
FLANGE TEST - PASS	REVERSE BEND - PASS	REVERSE FLATTENING - PASS	DIMENSIONS - PASS
FLATTENING TEST - PASS	FLARE TEST - PASS	EDDY CURRENT - PASS	

### ADDITIONAL TEST(S)

N/A

QC REVIEWED

OCT 6 2011

DF

**ATTEST:**  
RathGibson Janesville LLC does not use mercury, lead, sulfur or any special metal alloy which is liquid at ambient temperature in its product or facility. There are no known detrimental materials in the line marking ink. Weld repair was not used to manufacture this product. RathGibson's stainless steel tubing manufacturing process does not use any of the products targeted in the U.S. Clean Air Act of 1990, and is compliant with the European Community RoHS Directive 2002/95/EC. We hereby testify that the material described herein has been manufactured, inspected, and tested to be in accordance with the applicable specifications as stated in the "ORDER DATA" portion of this report. Technical inquiries regarding this form should be directed to the preparer (see below).  
Technical Services Group. All other assistance concerning this certification should be directed to the preparer (see below).

Cert ID: 284613-2011-9-26  
MTR8-01 Rev. 7 Rev. Date 06/11/2010

Michael Aston, Quality Assurance Manager, CQE, MR

COSENCE: Please note - This congegment was turned over to carrier in first class condition being correctly boxed, at which time our responsibility for loss or damage in shipment ceases. If any damage or damage is discovered, please advise us upon arrival. For your protection, please retain a full description made by transportation agent on waybill before signing.	NSDS - Material Safety Data Sheets for this product have been supplied to your Purchasing Department and can also be downloaded from <a href="http://www.rathgibson.com">http://www.rathgibson.com</a> . Caution: Processing that results in fumes, dust, or solutions may cause lung disease. See Material Safety Data Sheets for Additional Information
SUSAN SAUNDERS, MILL CERTIFICATION COORDINATOR	SHALL NOT REPRODUCE - This certificate of test results shall not be reproduced, except in full, without express written approval of RathGibson Janesville LLC.

*Susan Saunders*



Phone: (519) 746-0088 Fax: (519) 746-3941 (Toll Free: 1-800-563-8823)  
 190 Froebisher Drive, Waterloo, Ontario, N2V 2A2

*11/29/2011*  
 Q.C. Reviewed

Metalurgical Lab Technician

Rob Kaminski

*Bob Kaminski*

Date: 11/29/2011

Mercury has not been used as an alloying material nor is it present in our processing methods.

YIELD STRENGTH	TENSILE STRENGTH	ELONGATION	HARDNESS
P.S.I.	P.S.I.	%	
49390	97530	47.29	85 HRC

### MECHANICAL PROPERTIES:

Cu	Ti	Al	N	Co	Cr	Mo	Ni	N/R	N/R	N/R	0.0520	N/R	N/R	8.0960
0.0530	1.6770	0.0300	0.0010	0.4040	18.1970	n/r	n/r							

### CHEMICAL ANALYSIS (%):

HEAT NO.: 9KV3  
 COIL NO.: 059KV3 A

Type: 304  
 Size: 0.750" x 0.750" x 0.065" x 240.000"  
 Finish: As Welded  
 Your P.O.#: MX3129  
 Item Code: S10.750.750.065  
 C Material: Mn  
 Cu Material: Al  
 Ni Material: Ti  
 Cr Material: N  
 Mo Material: Co  
 Si Material: S  
 P Material: P  
 Sulfur: 0.0300  
 Phosphorus: 0.0010

We hereby certify that the material listed below has been used to produce stainless steel tubing in accordance with specifications outlined in ASTM A554-03/EN 10204 3.1.

### CERTIFICATE OF COMPLIANCE

**fischer**  
 Stainleess Steel Tubing  
 Canada

**OMI**  
 SAI GLOBAL

07/07/2011 From: MARMON/KEYSTONE CORPORATION

To:

M/K OR:  
C.P.O.:  
C PART::

INIT..::

OR.REF::  
SLSPRS::

**CERTIFIED TEST REPORT**

**KAISEER ALUMINUM**  
**FABRICATED PRODUCTS**

<http://www.KaiserAluminum.com>

07/07/2011 From: MARMON/KEYSTONE CORPORATION  
M/K OR:  
C.P.O.:  
C PART:

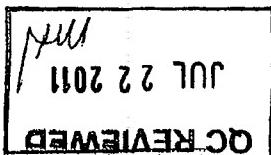
To:  
INIT.::

OR. REF::  
SLSPRS::

Line Item: 002  
Page 2 of 2  
Kaiser Order Number: 207055  
Plant Serial: 000098919  
Nathaniel Stevens, Quality Manager

Kaiser Aluminum fabricated products, LLC ("Kaiser") hereby certifies that metal supplied under this order has been inspected and tested in conformance with the applicable specifications forming a part of the Kaiser Aluminum fabricated products, LLC ("Kaiser") hereby certifies that metal supplied under this order has passed all general terms of sale. Test reports are on file subject to examination.

#### CERTIFICATION



MANUFACTURED IN USA MELTED IN USA

#### Miscellaneous Notes

WE TAKE EXCEPTION TO ZARA. S.2.1, per AMS 4082, WAS NOT OILED.  
THE FOLLOWING SPECIFICATIONS HAVE BEEN MADE INCITIVE OF  
CANCELLATION: MIL-T-7081, MM-T-700/5E, MM-T-700/2E, MM-T-700/3E,  
MM-T-700/4F, MM-T-700/5E, MM-T-700/6E, MM-T-700/7B.  
COMPLIES TO DIN EN 10204 JAN 2005  
NO WELD REPAIR. REPAIR FREE.

Descriptiption: MADE IN USA  
OD: 0.625"; Wall: 0.049"; Round 6  
AMS-4082P ASTM-B210-04 MM-T-700/6F

#### Applicable Requirements:

KAISE ALUMINUM  
FABRICATED PRODUCTS, LLC  
6573 W. WILLIS ROAD  
CHANDLER, AZ 85226

FABRICATED PRODUCTS  
ALUMINUM  
KAISE

CERTIFIED TEST REPORT  
<http://Certs.KaiserAluminum.com>

# PURCHASE ORDER

Purchase Order ID PO16519

Dart Aerospace Ltd.

Hawkesbury, ON K6A 1K7

Tel: 613 632 9577

Fax: 613 632 1053

Order From:

MARMON/KEYSTONE CANADA LTD.

290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9

CA

VC-MAR001

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PO Print Date 3/21/12  
Purchase Order Date 3/21/12

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Change Nbr: 1

Change Date: 3/21/12

633

618

617

Vendor Part Number

Line Nbr	Reference	Description	Mfg ID	Req Date/	Req Qty/	Taxable	Unit of Measure	Ship Method	Unit Price	Extended Price
1	M304TR0.750W.049	304 RD Tube .750 x .049W	3/26/12	4500.00	4	Yes	F	TST ground	\$2.2200	\$666.00

616



1270 ABERDEEN HAWKESBURY, ON K6A 1K7 CANADA

Ship To: DART AEROSPACE LTD

Ship To:

Contact Name	Vendor Phone	Vendor Fax	Vendor Account Nbr	Buyer	Chantal Laviole	Reqution Nbr	Tax Resale Nbr	Terms	Currency	FOB	Destination-Collect
800 361 8142	450 641 4357	10127-2607	Net 30	CAD	CAD	Net 30	10127-2607	Net 30	CAD	FOB	Destination-Collect

615

290 CHEMIN DU TREMBLAY

BOUCHERVILLE, QC J4B 5X9

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BOUCHERVILLE, QC J4B 5X9

CA

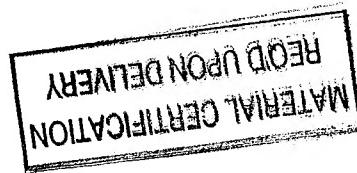
VC-MAR001

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Purchase Order Date 3/21/12

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Certificate of Conformity or Material  
consent.  
No substitution or deviation without



PO Total:

\$2,160.24

QQ-A-200/8 OR QQ-A-225/8

OR

WW-T-700/6 OR AMS 4080 OR AMS 4082

MATERIAL: 6061-T6 OR 6061-T62

Special Inst:

Contact Name	Buyer	Chantal Lavioie	FOB	Destination-Collect
Vendor Phone	800 361 8142	Rquisition Nbr	Terms	CAD
Vendor Fax	450 641 4357	Tax Resale Nbr	Net 30	Net 30
Vendor Account Nbr	10127-2607	Currency		

Order From :

MARMIN KEYSTONE CANADA LTD.  
290 CHEMIN DU TREMBLAY  
BOUCHERVILLE, QC J4B 5X9  
CA

VC-MAR001

Page Number 2 of 2

Purchase Order Date 3/21/12  
PO Print Date 3/21/12

Purchase Order ID PO16519

PURCHASE ORDER

Dart Aerospace Ltd.	1270 Aberdeen Street	Hawkesbury, ON K6A 1K7	Fax: 613 632 1053
	Tel: 613 632 9577		